

# Technical Data Sheet

## B601 RETAINER STANDARD HIGH STRENGTH

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**BONDLOC**<sup>TM</sup>  
**FORMULAS THAT WORK**

### B601 Retainer

#### PRODUCT DESCRIPTION

B601 is recommended for High Strength securing with temperatures up to 150°C. B601 is a medium viscosity retainer of high strength dealing with gaps of 0.15 mm.

#### APPLICATIONS

B601 is used for securing all types of cylindrical parts, such as bearings, gears, splines, pulleys, keyways, set screws suitable for press fits or slip fits. B601 reduces fatigue life by eliminating stresses in the assembly.

#### USEFUL NOTES

Where inspection of assemblies is required or where limitation of migration around joint interfaces is necessary, another version of B601 is available with a dual cure system.

#### PROPERTIES

Temperature + 15°C  
Green Anaerobic Cure B601  
Fixture in under 12 minutes.

#### INSTRUCTIONS FOR USE

Ensure parts are clean, dry and free from oil and grease.

#### PROCEDURE FOR APPLICATION

Product is normally hand applied from the bottle.

#### COMPATIBLE ACCELERATORS/PRIMERS

Not recommended.

#### STORAGE

Store in a cool area out of direct sunlight.  
Shelf Life > 12 months @ 20°C.

#### HEALTH & SAFETY IN USE

**IRRITANT:** Contains Methacrylate Esters and some products contain small amounts of Acrylic Acid. Irritates eyes, the respiratory organs and the skin. In case of contact with the skin wash immediately with plenty of water.

This Technical information sheet does not constitute a Material Safety Data Sheet. Before using this product ensure you have read and fully understood Bondloc Material Safety Data Sheet B601.

#### TECHNICAL FEATURES

Resin	Dimethacrylate
Colour	Green
Cure speed	<5-15 mins @ 20°C
Cure speed with activator	<5 mins
Viscosity	125 cps
Gap fill	0.15mm
Flash point	>100°C
Shelf life	12 months
Max operating temp	-55°C to +150°C

#### CURED PERFORMANCE

Full Cure Time	3-6 HOURS
Static shear strength	20 N/mm <sup>2</sup>

#### PRESENTATION

B601 is available in 10ml, 25ml, 50ml, 250ml.

PRECAUTIONS: This product and the auxiliary materials normally combined with it are capable of producing adverse health effects ranging from minor skin irritation to serious systemic effects. None of these materials should be used, stored, or transported until the handling precautions and recommendations as stated in the Material Safety Data Sheets (MSDS) for this and all other products being used are understood by all persons who will work with the product.

Warranty: All products purchased from or supplied by Bondloc are subject to terms and conditions set out in the contract. Bondloc warrants only that its product will meet those specifications designated as such herein or in other publications. All other information supplied by Bondloc is considered accurate but is furnished upon the express condition the customer shall make its own assessment to determine the product's suitability for a particular purpose. Bondloc makes no other warranty, either express or implied, including those regarding such other information, the data upon which the same is based, or the results to be obtained from the use thereof; that any product shall be merchantable or fit for any particular purpose; or that the use of such other information or product will not infringe any patent.